

FIG. 1

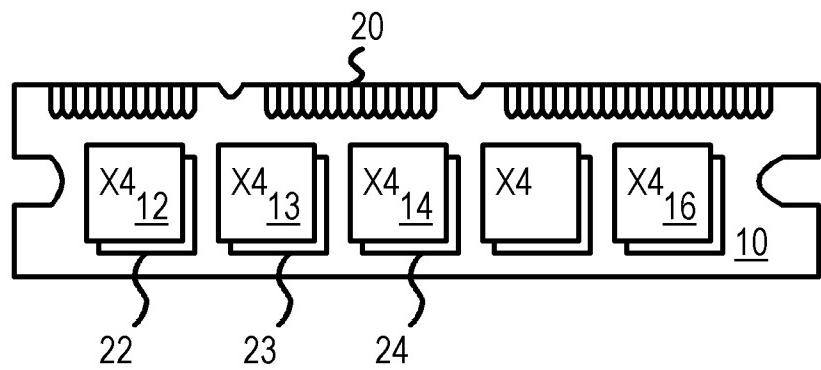


FIG. 2

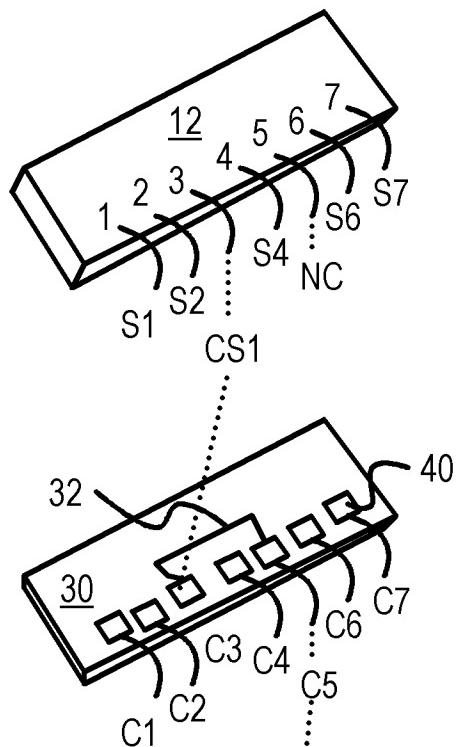
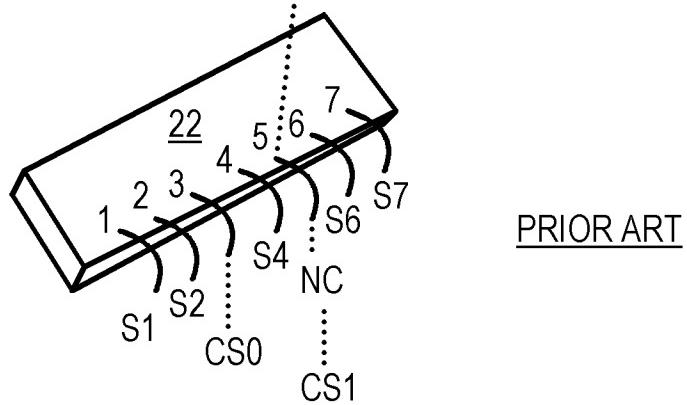
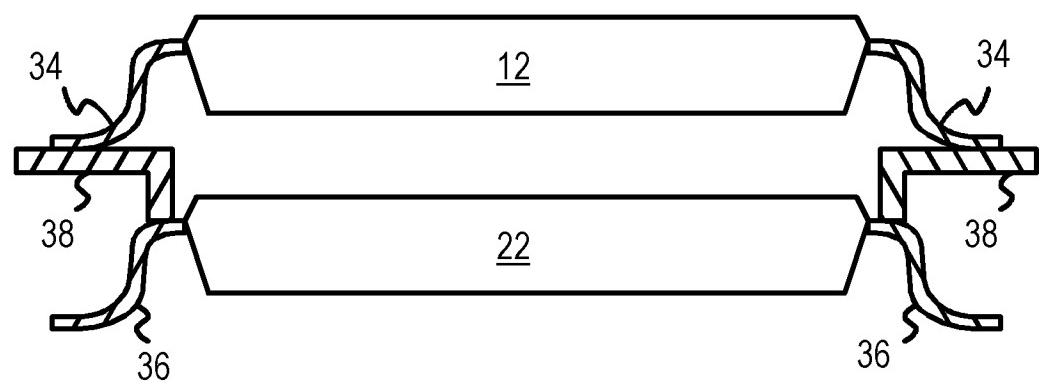


FIG. 3



PRIOR ART



PRIOR ART

FIG. 4

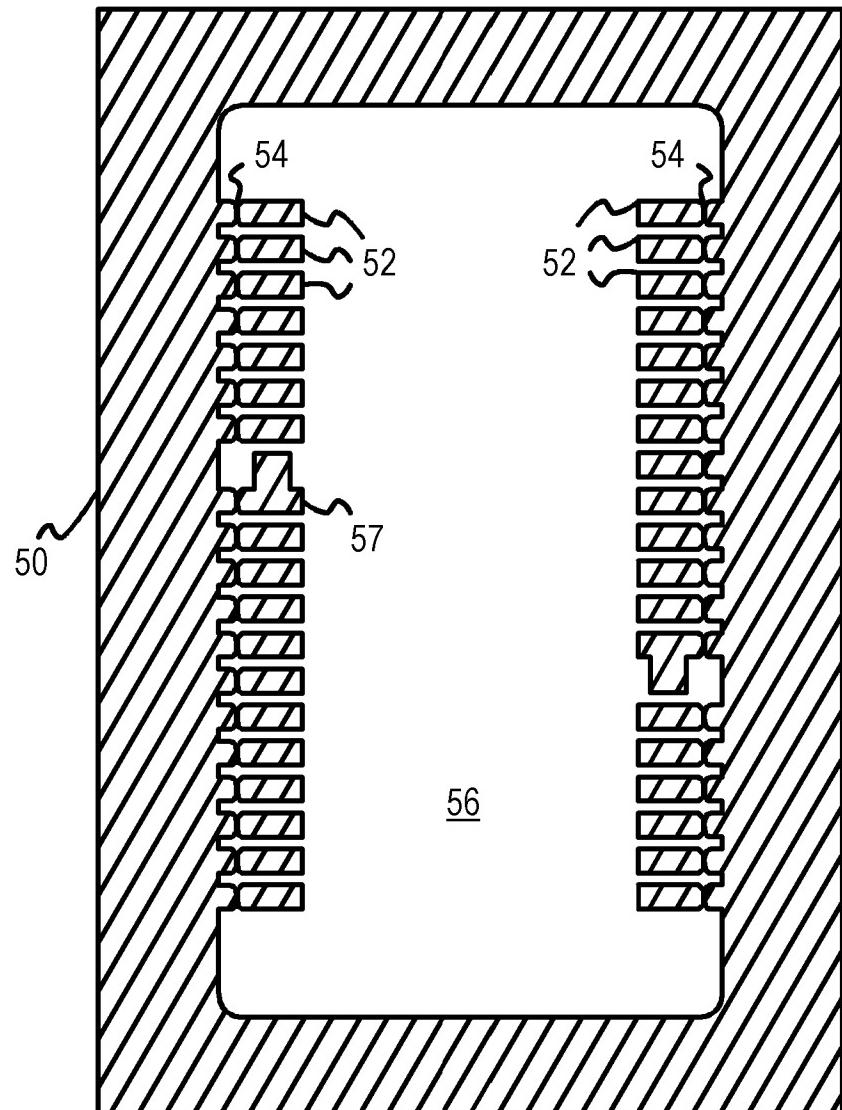


FIG. 5A

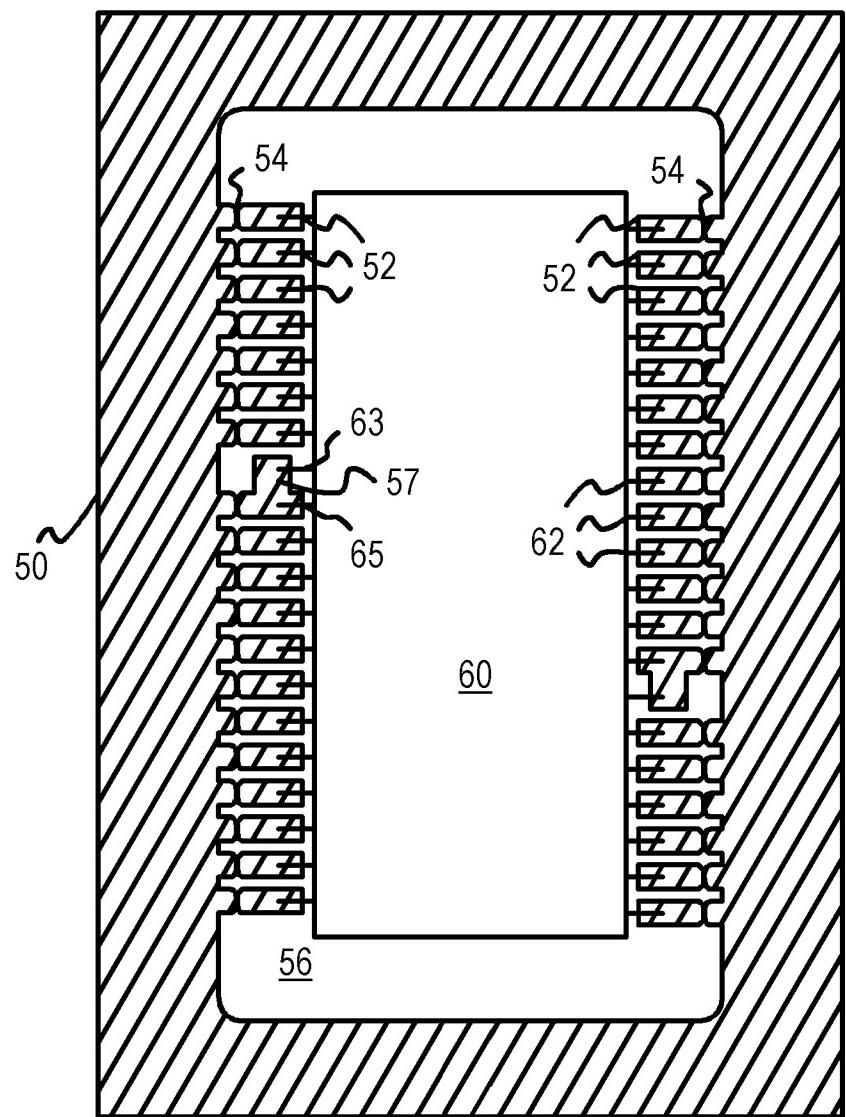


FIG. 5B

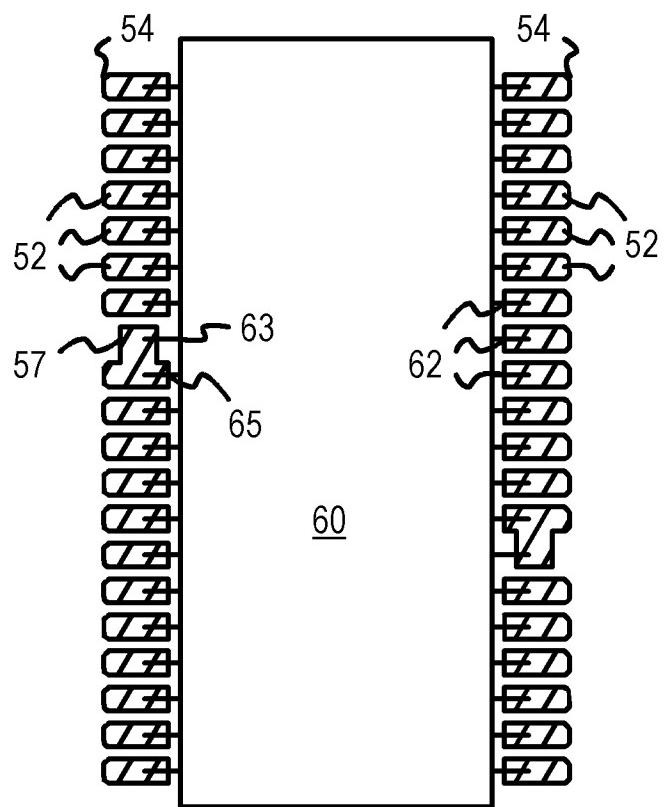


FIG. 5C

SOLDER PRINTING



FIG. 6A

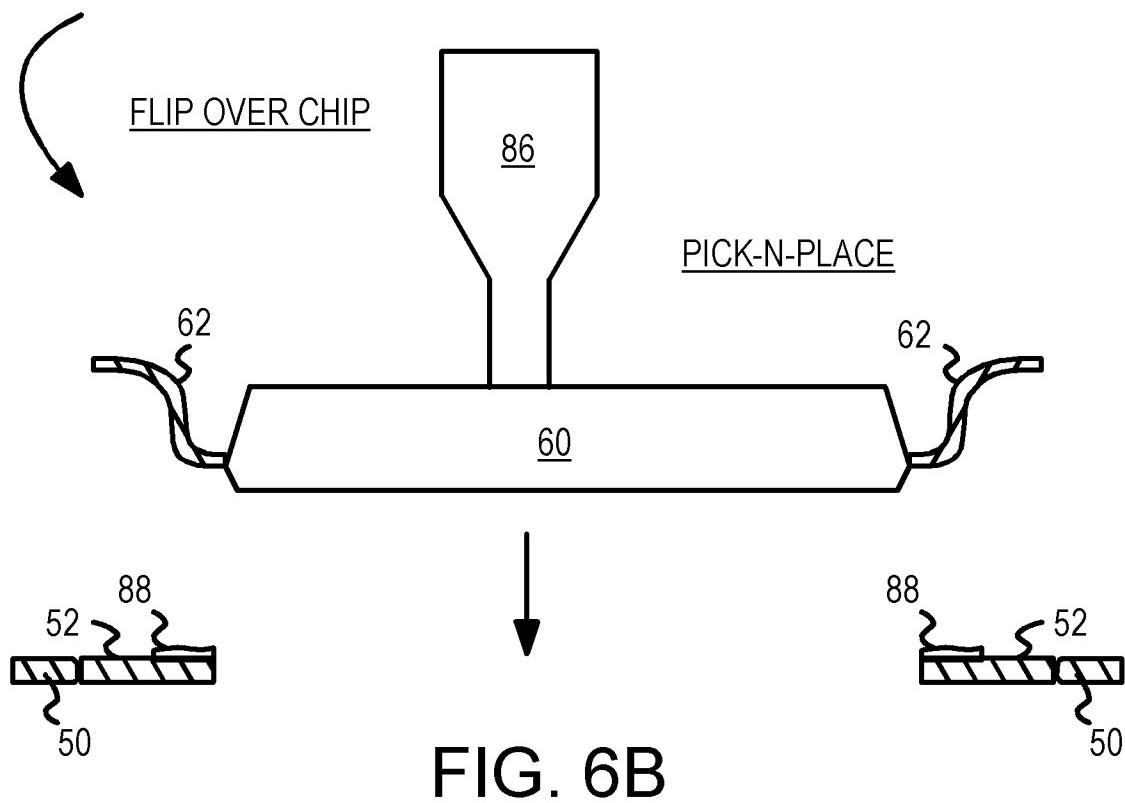


FIG. 6B

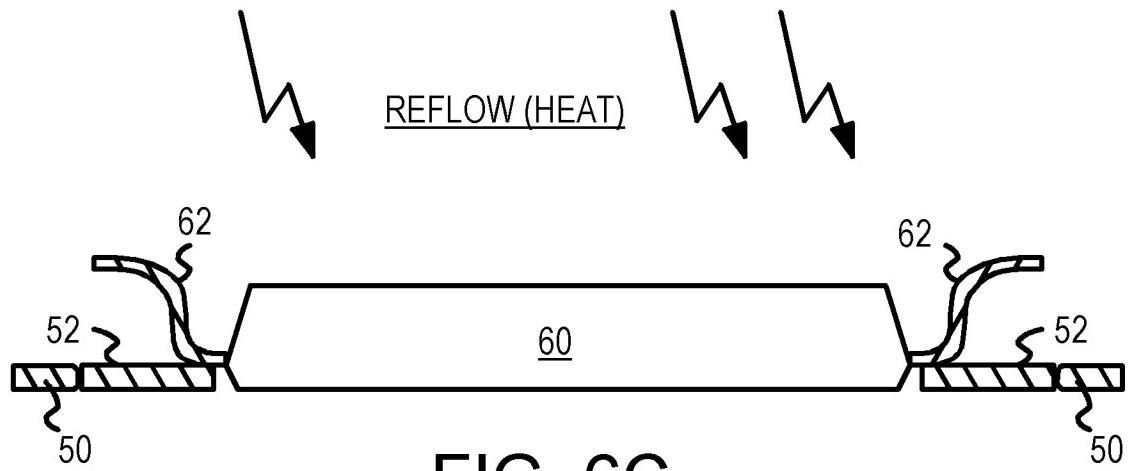


FIG. 6C

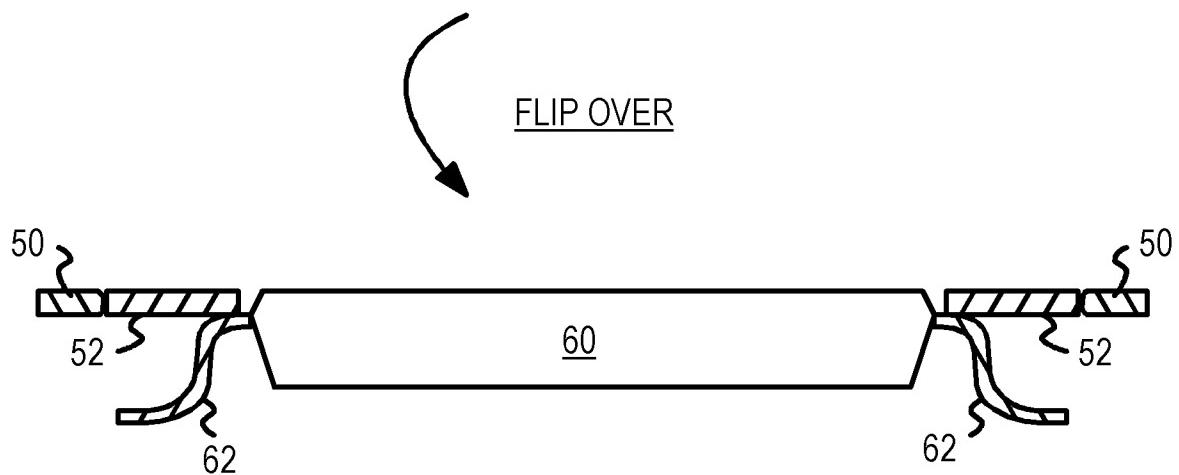


FIG. 6D

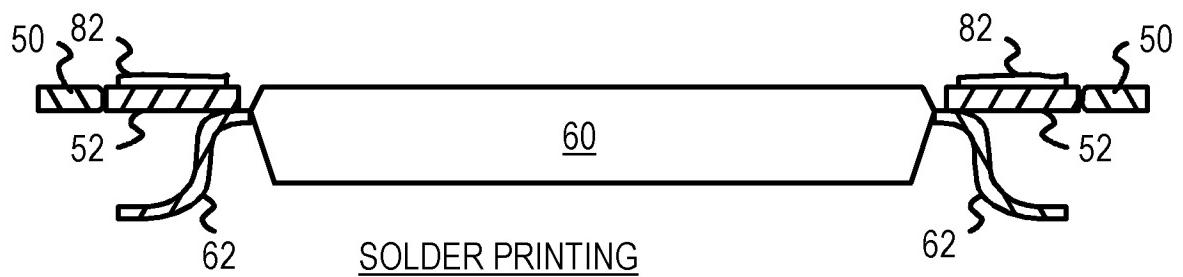


FIG. 6E

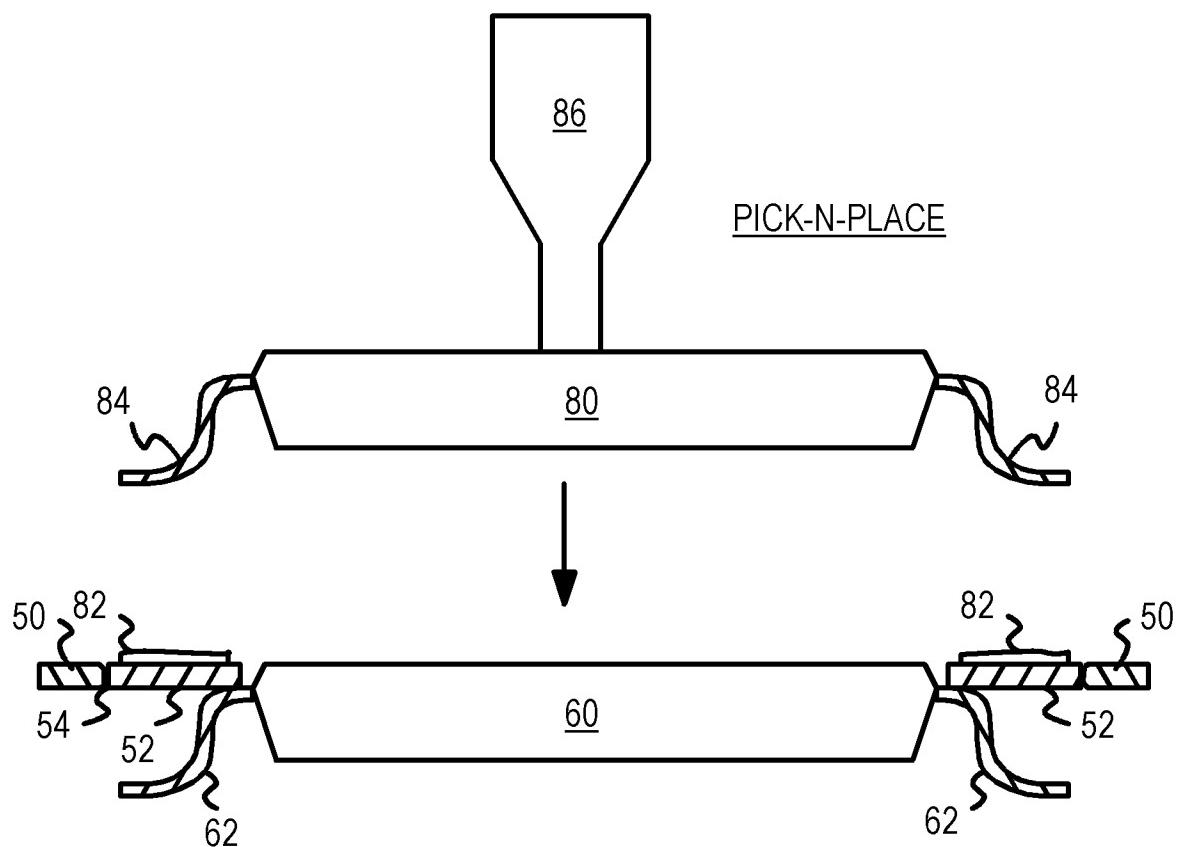
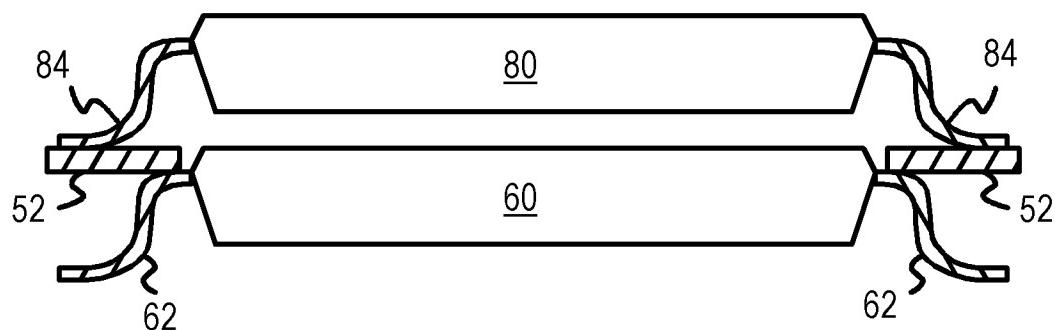


FIG. 6F



SOLDER REFLOW, REMOVE OUTER LEADFRAME

FIG. 6G

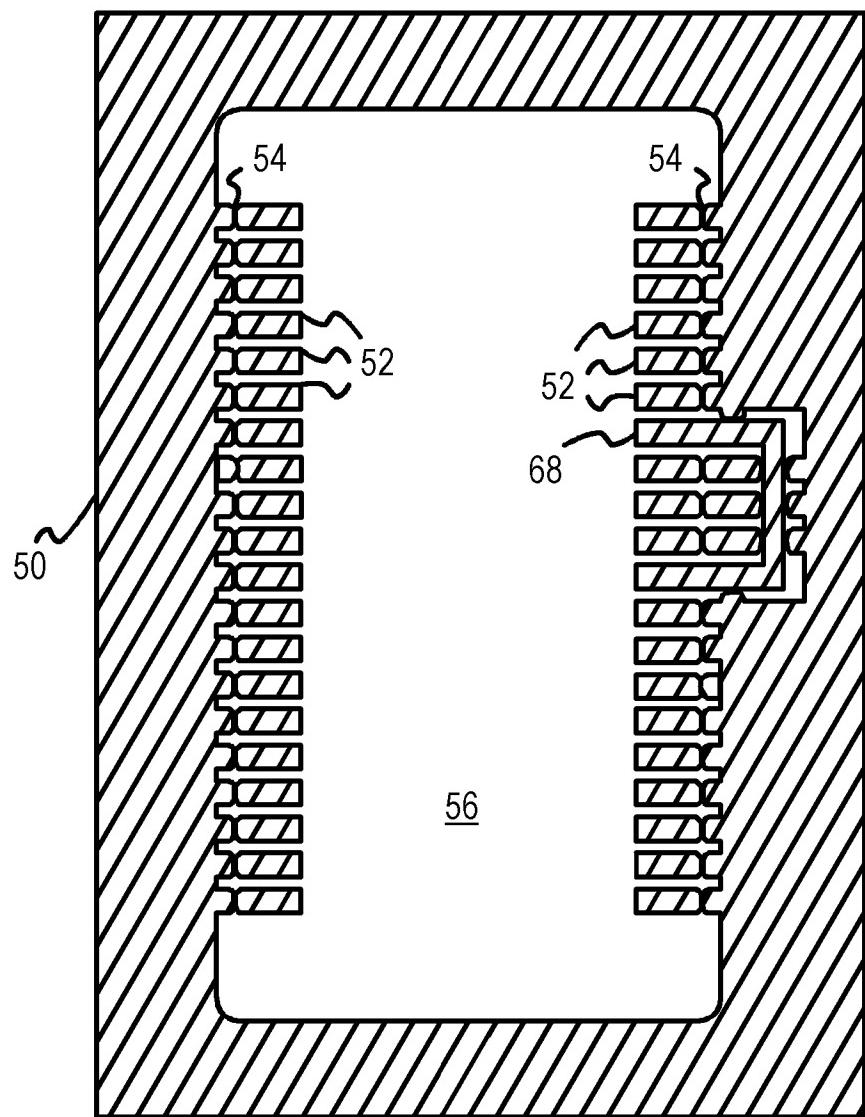


FIG. 7A

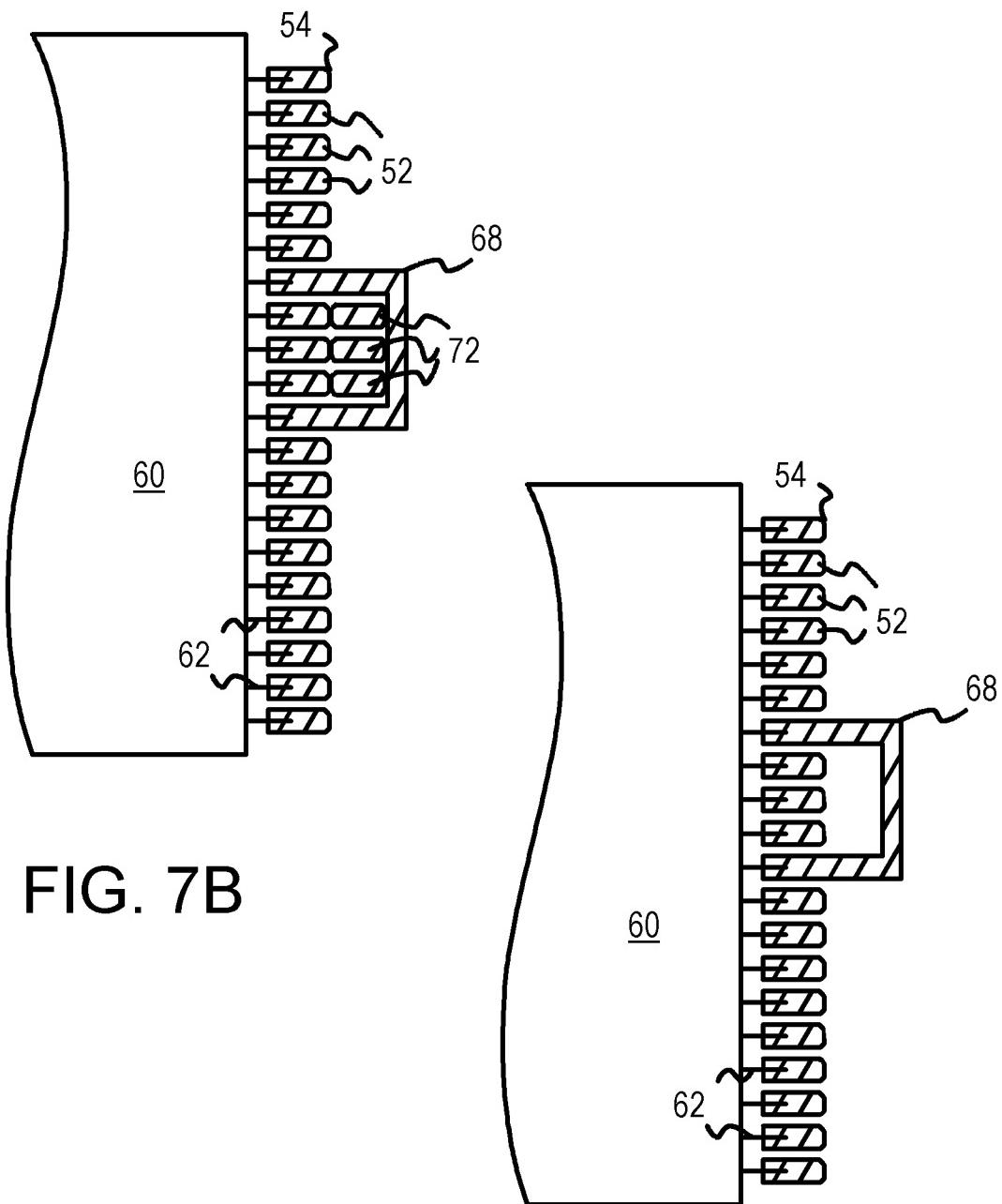


FIG. 7B

FIG. 7C

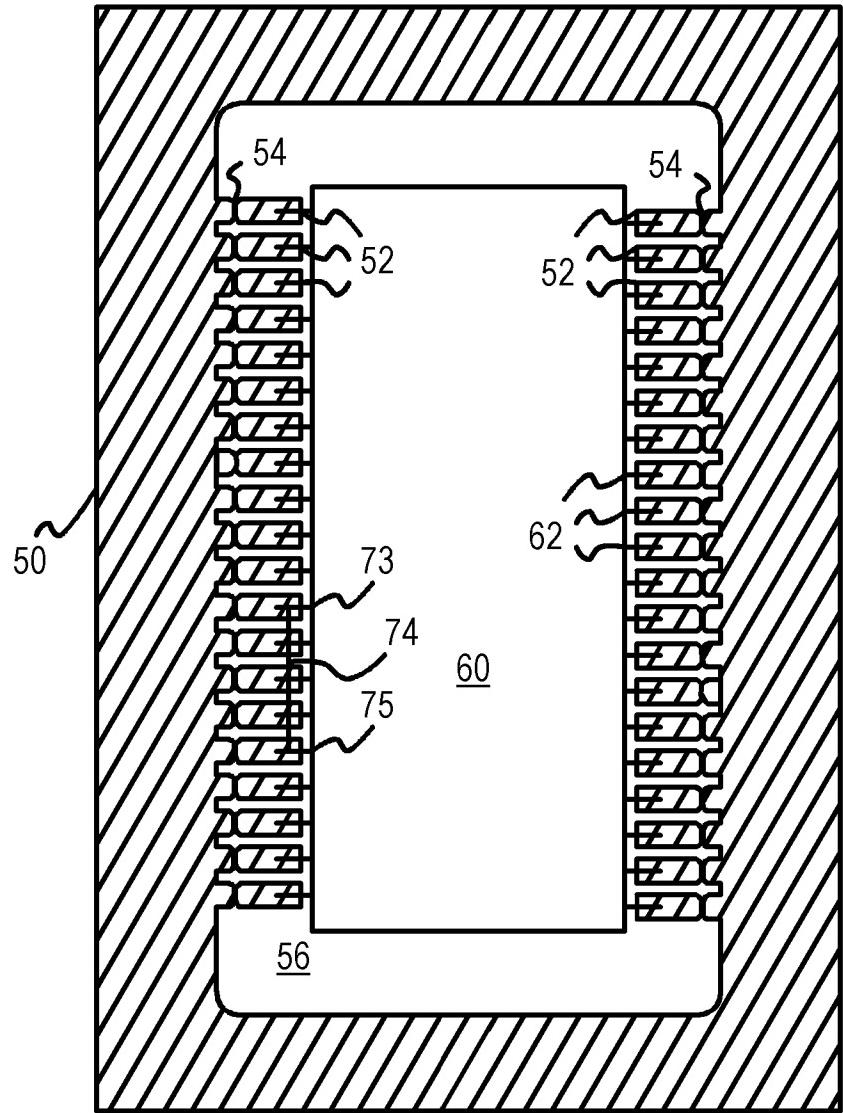


FIG. 8A

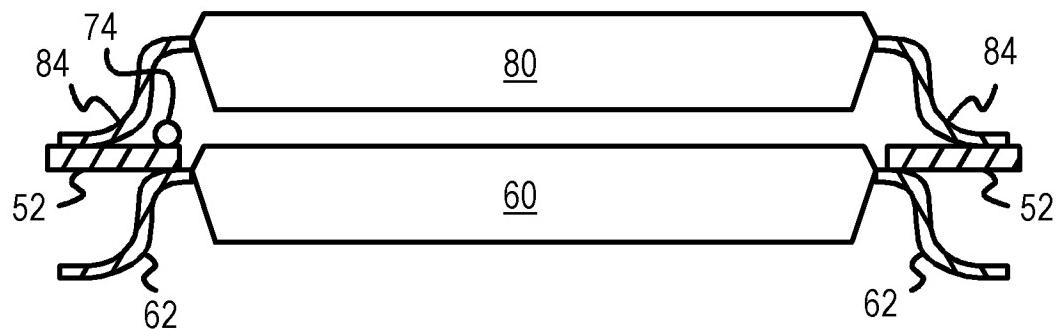


FIG. 8B

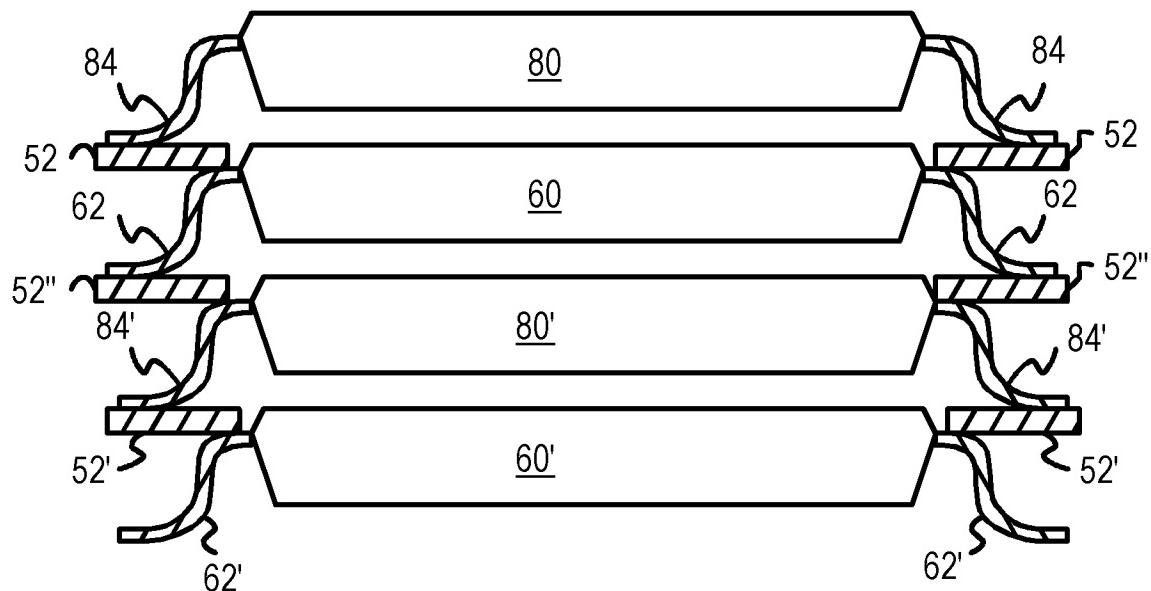


FIG. 9